

# Wiper AM54



#### DESCRIPTION

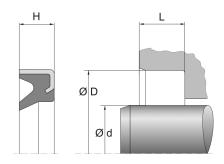
- Single acting
- · Recessed wiper lip
- Metal angle ring
- · Sealing material: TPU
- Reinforcement material: Unalloyed steel DIN EN 10139 (DIN 1624)

#### **FUNCTION**

- Wiping off impurities on the piston rod during the retraction movement
- Metal angle ring ensures good fit in the installation space and prevents twisting

### **PRODUCT ADVANTAGES**

- Good wiping properties against dirt
- · High wear resistance
- No pressure relief hole required
- Long service life
- Axially open, easy-to-fabricate installation space
- Reliable design with broad application spectrum for moderately demanding applications in general industry
- Good price/performance ratio
- Manufactured by certified external suppliers



### **APPLICATIONS**

- Mobile hydraulics
- · Can be used as a bolt wiper for swivel movements
- Particularly suitable for applications with heavy contamination

#### **APPLICATION LIMITS**

- Temperature [°C]: -30 to 100
- · Gliding speed [m/s]: max. 1
- The values given here are maximum values and may not all be reached at the same time.

### **MEDIA RESISTANCE**

- Hydraulic oils according to DIN 51524 part 1-3
- Lubricating oils
- Lubricating greases based on minor oils
- Flame-retardant hydraulic fluids HFA, HFB, HFC according to VCMA 24317

#### **CONFORMITY AND CERTIFICATES**

 Please consult the material data sheet valid for the respective material for current information on approvals and certificates, as this information depends on the compound and cannot be listed exhaustively here.

# **DESIGN GUIDELINE**

- Cylinder housing and piston rod/piston must be chamfered to prevent damage
- Length and angle of the installation chamfers must be in accordance with installation space drawing
- Surface roughness of rod according to specifications of seal used
- Surface roughness of groove flanks Ra ≤ 4 μm
- Surface roughness of groove base Ra  $\leq$  2,5  $\mu m$







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## **INSTALLATION GUIDELINE**

- · Installation in axially open groove
- Deburr sharp edges, provide with seamless chamfers and radii
- Clean the installation space carefully before installation, remove dust, dirt, metal chips, etc.

### STORAGE ADVISE

- Storage temperature <25°C</li>
- No direct heat sources
- · No direct sunlight
- No condensation in the storage room
- No exposure to ozone or ionizing radiation
- Recommendations based on the revision of ISO 2230 dated 16.09.1992

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