

Technical data sheet in accordance with ASTM

Material

VMQ SI702714

red

cross linking: peroxidic

revision index

1

revision date

5/30/2017

page

1 / 3

Physical properties

	nominal range	typical values	
Density ASTM D 1817	1.33 ±0.03	1.33	g/cm ³
Hardness ASTM D2240, Shore A	70 ±5	70	Shore
Tensile strength ASTM D412	---	7.2	MPa
Elongation at break ASTM D412	---	220	%
Low temperature test ASTM D1329, TR10	---	-43	°C
Low temperature test ASTM D1329, TR30	---	-36	°C
Low temperature test ASTM D1329, TR50	---	-36	°C
Low-temperature resistance ASTM D 2137, Method A, Brittleness Point	---	-65	
Compression set ASTM D395, Slab B, 22 h, 175 °C	---	17	%
Compression set ASTM D395, Slab B, 70 h, 200 °C	---	65	%
Temperature range	-55°C to 200°C		

Declarations of conformity

This overview is purely informative and does not constitute a declaration of conformity (DoC). Please refer to the actual declaration of conformity (DoC) including the conditions and its validity period.

	Country	Part	Remark	Expires
(EG) 1935/2004	EU		food	see DoC
(EG) 2023/2006 (GMP)	EU		(EG) 2023/2006 (GMP)	see DoC
ADI Free			see certificate	see DoC
BfR XV	DE		BfR XV	see DoC

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revision date

5/30/2017

page 2 / 3

	Country	Part	Remark	Expires
FDA	USA	Seals	§ 177.2600	see DoC
FDA Referenzprüfung 21 CFR 177.2600 und BfR Empf. XV	USA		21 CFR 177.2600	see DoC
Info ROHS and ELV			EU 2000/53 (ELV) including EU 2011/65 and EU2015/863 (ROHS III)	see DoC

Change after aging in Air: 70h/200°C

Hardness (ASTM D2240, Shore A, 23 °C)
 Elongation at break (ASTM D412)
 volume change (ASTM D471)

	Base value	After aging	difference
Shore	70	76	6
%	220	154	-30 %
%		0	

Change after aging in ASTM-Oil No. 1: 70h/150°C

Hardness (ASTM D2240, Shore A, 23 °C)
 Tensile strength (ASTM D412)
 Elongation at break (ASTM D412)
 volume change (ASTM D471)

	Base value	After aging	difference
Shore	70	61	-9
MPa	7.2	5.9	-18 %
%	220	178.2	-19 %
%		5	

Change after aging in ASTM-Oil No. 3: 70h/150°C

volume change (ASTM D471)

	Base value	After aging	difference
%		53	

Change after aging in Water: 70h/100°C

Hardness (ASTM D2240, Shore A, 23 °C)
 volume change (ASTM D471)

	Base value	After aging	difference
Shore	70	67	-3
%		3	

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1

revision date

5/30/2017

page 3 / 3

No ASTM D2000 properties available

The given values are based on a limited number of tests on standard test pieces (2mm sheets). The data from finished parts can deviate from above values depending on the manufacturing process and the component geometry.

The data represents our present empirical values. It is incumbent on the person placing the order to examine whether it is suitable for its intended purpose, before using the product. All questions regarding the guarantee of this product are in line with our terms and conditions, inasmuch as statutory provisions do not plan for something else.

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