

Technical data sheet in accordance with ASTM

# Material

## FKM FP803415

brown

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**Physical properties**

	nominal range	typical values	
<b>Density</b> ASTM D 1817	---	2.17	g/cm <sup>3</sup>
<b>Hardness</b> ASTM D 2240, Shore A	80 ±5	78	Shore
<b>Tensile strength</b> ASTM D 412	---	13.5	MPa
<b>Elongation at break</b> ASTM D 412	---	225	%
<b>Compression set</b> ASTM D 395, Slab B, 22 h, 200 °C, 25 %	---	15	%

**Declarations of conformity**
**No data found!**
**Change after aging  
in Air: 70h/250°C**

		Typ. values		
		Base value	After aging	difference
Hardness (ASTM D2240, Shore A)	Shore	78	80	2
Tensile strength (ASTM D412)	MPa	13.5	16.2	20 %
Elongation at break (ASTM D412)	%	225	184	-18 %
volume change (ASTM D471)	%		-3	

**Change after aging  
in ASTM service fluid # 101: 70h/200°C**

		Typ. values		
		Base value	After aging	difference
Hardness (ASTM D2240, Shore A)	Shore	78	70	-8
Tensile strength (ASTM D412)	MPa	13.5	11.7	-13 %
Elongation at break (ASTM D412)	%	225	261	16 %
volume change (ASTM D471)	%		12	

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**Change after aging**  
**in Fuel C: 70h/23°C**

**Typ. values**

Hardness (ASTM D2240, Shore A)  
Tensile strength (ASTM D412)  
Elongation at break (ASTM D412)  
volume change (ASTM D471)

	Base value	After aging	difference
Shore	78	74	-4
MPa	13.5	11.2	-17 %
%	225	245	9 %
%		4	

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#### **No ASTM D2000 properties available**

The given values are based on a limited number of tests on standard test pieces (2mm sheets). The data from finished parts can deviate from above values depending on the manufacturing process and the component geometry.

The data represents our present empirical values. It is incumbent on the person placing the order to examine whether it is suitable for its intended purpose, before using the product. All questions regarding the guarantee of this product are in line with our terms and conditions, inasmuch as statutory provisions do not plan for something else.

#### **Freudenberg**

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