



Technical data sheet in accordance with ASTM

## Material FKM FP75B101

black

cross linking: bisphenolically

revision index 1	revision date 3/11/2022		paç	<b>je</b> 1/3
Physical properties		nominal range	typical values	
<b>Density</b> ASTM D 1817		1.89 ±0.02	1.88	g/cm³
<b>Hardness</b> ASTM D 2240, Shore A		75 ±5	77	Shore
Tensile strength ASTM D 412			13.7	MPa
Elongation at break ASTM D 412			292	%
Modulus 100 %, ASTM D412			4.4	MPa
Compression set ASTM D 395, Slab B, 22 h, 17	5 °C		20	%
Compression set ASTM D395, Slab B, 22 h, 200	) °C		25	%

### **Declarations of conformity**

This overview is purely informative and does not constitute a declaration of conformity (DoC). Please refer to the actual declaration of conformity (DoC) including the conditions and its validity period.

	Country	Part	Remark	Expires
Info ROHS and ELV			EU 2000/53 (ELV) including EU 2011/65 and EU2015/863 (ROHS III)	see DoC
PFOA / PFOS free			see certificate	see DoC

Change after aging		Typ. values		
in Air: 70h/250°C		Base value	After aging	difference
Hardness (ASTM D573, Shore A)	Shore	77	80	3
Tensile strength (ASTM D573)	MPa	13.7	12.7	-7 %
Elongation at break (ASTM D573)	%	292	277.4	-5 %
volume change (ASTM D573)	%		-2.7	

## Freudenberg

Freudenberg Industrial Services GmbH Global Material Technology Nadja Güldner

Telefon: -Fax: -

Email: FIS.Compound.CRC@fst.com





Technical data sheet in accordance with ASTM

# Material FKM FP75B101

black

cross linking: bisphenolically

revision index	revision date				
1	3/11/2022			page	2/3
Change after aging			Typ. values		
in Air: 70h/275°C			Base value	After aging	difference
Hardness (ASTM D573, Shore A)		Shore	77	84	7
Tensile strength (ASTM D573)		MPa	13.7	8.4	-39 %
Elongation at break (ASTM D573)		%	292	274.5	-6 %
volume change (ASTM D573)		%		-8.6	
Change after aging			Typ. values		es
in ASTM service fluid # 101:	70h/200°C		Base value	After aging	difference
Hardness (ASTM D471, Shore A)		Shore	77	67	-10
Tensile strength (ASTM D471)		MPa	13.7	11.6	-15 %
Elongation at break (ASTM D471)		%	292	312.4	7 %
volume change (ASTM D471)		%		10.1	
Change after aging			Typ. values		
in Fuel C: 70h/23°C			Base value	After aging	difference
Hardness (ASTM D471, Shore A)		Shore	77	73	-4
Tensile strength (ASTM D471)		MPa	13.7	11.6	-15 %
Elongation at break (ASTM D471)		%	292	312.4	7 %
volume change (ASTM D471)		%		3.9	

## Freudenberg

Freudenberg Industrial Services GmbH Global Material Technology Nadja Güldner

Telefon: Fax: -

Email: FIS.Compound.CRC@fst.com





Technical data sheet in accordance with ASTM

## Material FKM FP75B101

black

cross linking: bisphenolically

revision index revision date

1 3/11/2022 page 3/3

### No ASTM D2000 properties available

The given values are based on a limited number of tests on standard test pieces (2mm sheets). The data from finished parts can deviate from above values depending on the manufactories process and the component geometry.

The data represents our present empirical values. It is incumbent on the person placing the order to examine whether it is suitable for its intended purpose, before using the product. All questions regarding the guarantee of this product are in line with our terms and conditions, inasmuch as statutory provisons do not plan for something else.

#### Freudenberg

Freudenberg Industrial Services GmbH Global Material Technology Nadja Güldner

Telefon: -Fax: -

Email: FIS.Compound.CRC@fst.com