

Technical data sheet in accordance with ASTM

Material

FKM FP759411

green

cross linking: bisphenolically

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Physical properties

	nominal range	typical values	
Density ASTM D 1817	2.17 ±0.03	2.17	g/cm ³
Hardness ASTM D2240, Shore A	75 ±5	75	Shore
Tensile strength ASTM D412	---	12.5	MPa
Elongation at break ASTM D412	---	180	%
Compression set ASTM D395, Slab B, 22 h, 200 °C	---	13	%
Compression set ASTM D395, Slab B, 70 h, 200 °C	---	18	%
Low temperature test ASTM D1329, TR10	---	-17	°C
Low-temperature resistance ASTM D 2137, Method A, Brittle Point	---	-22	
Temperature range	-30°C to 240°C		short term: 250°C

Declarations of conformity

This overview is purely informative and does not constitute a declaration of conformity (DoC). Please refer to the actual declaration of conformity (DoC) including the conditions and its validity period.

	Country	Part	Remark	Expires
Info ROHS and ELV			EU 2000/53 (ELV) including EU 2011/65 and EU2015/863 (ROHS III)	see DoC

Change after aging in Air: 70h/250°C

		Typ. values		
		Base value	After aging	difference
Hardness (ASTM D573, Shore A)	Shore	75	77	2
Tensile strength (ASTM D573)	MPa	12.5	12	-4 %
Elongation at break (ASTM D573)	%	180	158.4	-12 %

Freudenberg

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Change after aging in ASTM service fluid # 101: 70h/200°C

Hardness (ASTM D471, Shore A)
Tensile strength (ASTM D471)
Elongation at break (ASTM D471)
volume change (ASTM D471)

Shore
MPa
%
%

Typ. values			
Base value	After aging	difference	
75	69	-6	
12.5	10	-20 %	
180	153	-15 %	
	13.5		

Change after aging in Fuel C: 70h/23°C

Hardness (ASTM D471, Shore A)
Tensile strength (ASTM D471)
Elongation at break (ASTM D471)
volume change (ASTM D471)

Shore
MPa
%
%

Typ. values			
Base value	After aging	difference	
75	71	-4	
12.5	10.5	-16 %	
180	147.6	-18 %	
	4.5		

Change after aging in IRM 903: 70h/150°C

Hardness (ASTM D471, Shore A)
Tensile strength (ASTM D471)
Elongation at break (ASTM D471)
volume change (ASTM D471)

Shore
MPa
%
%

Typ. values			
Base value	After aging	difference	
75	74	-1	
12.5	11.5	-8 %	
180	162	-10 %	
	2		

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No ASTM D2000 properties available

The given values are based on a limited number of tests on standard test pieces (2mm sheets). The data from finished parts can deviate from above values depending on the manufacturing process and the component geometry.

The data represents our present empirical values. It is incumbent on the person placing the order to examine whether it is suitable for its intended purpose, before using the product. All questions regarding the guarantee of this product are in line with our terms and conditions, inasmuch as statutory provisions do not plan for something else.

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