



Technical data sheet in accordance with ASTM

Material FKM FP755604

brown

cross linking: bisphenolically

revision index 1	revision date 11/7/2017			page	1/3
Physical properties		nominal rai	nge	typical values	
Density ASTM D 1817		2.12 ±0	.02	2.12	g/cm³
Hardness ASTM D 2240, Shore A		75	±5	75	Shore
Tensile strength ASTM D 412				12.4	MPa
Elongation at break ASTM D 412				210	%
Low temperature test ASTM D 1329, TR10				-17	°C
Compression set ASTM D 395 B, 70 h, 200 °C				31	%
Temperature range		-20°C to 200°C			

Declarations of conformity

This overview is purely informative and does not constitute a declaration of conformity (DoC). Please refer to the actual declaration of conformity (DoC) including the conditions and its validity period.

	Country	Part	Remark	Expires
Info ROHS and ELV			EU 2000/53 (ELV) including EU 2011/65 and	see DoC
			EU2015/863 (ROHS III)	

Change after aging		Typ. values		
in Air: 70h/250°C		Base value	After aging	difference
Hardness (ASTM D2240, Shore A)	Shore	75	78	3
Tensile strength (ASTM D412)	MPa	12.4	11.2	-10 %
Elongation at break (ASTM D412)	%	210	189	-10 %

Freudenberg

Freudenberg Industrial Services GmbH Global Material Technology Nadja Güldner

Telefon: -Fax:

Email: FIS.Compound.CRC@fst.com





Technical data sheet in accordance with ASTM

Material FKM FP755604

brown

cross linking: bisphenolically

revision index	revision date					
1	11/7/2017			page	2/3	
Change after aging			Typ. values			
in ASTM-Oil No. 1: 70h/200°C			Base value	After aging	difference	
Hardness (ASTM D2240, Shore A)		Shore	75	75	0	
Tensile strength (ASTM D412)		MPa	12.4	12.8	3 %	
Elongation at break (ASTM D412)		%	210	218.4	4 %	
volume change (ASTM D471)		%		0.5		
Change after aging			Typ. values			
in ASTM-Oil No. 3: 70h/200°C			Base value	After aging	difference	
Hardness (ASTM D2240, Shore A)		Shore	75	75	0	
Tensile strength (ASTM D412)		MPa	12.4	11.9	-4 %	
Elongation at break (ASTM D412)		%	210	216.3	3 %	
volume change (ASTM D471)		%		2		
Change after aging				Typ. values		
in Oil Fiat VS30W40: 70h/20	00°C		Base value	After aging	difference	
Hardness (ASTM D2240, Shore A)		Shore	75	75	0	
Tensile strength (ASTM D412)		MPa	12.4	12.2	-2 %	
Elongation at break (ASTM D412)		%	210	214.2	2 %	
volume change (ASTM D471)		%		1		

Freudenberg

Freudenberg Industrial Services GmbH Global Material Technology Nadja Güldner

Telefon: Fax: -

Email: FIS.Compound.CRC@fst.com





Technical data sheet in accordance with ASTM

Material FKM FP755604

brown

cross linking: bisphenolically

revision index revision date

1 11/7/2017 page 3/3

No ASTM D2000 properties available

The given values are based on a limited number of tests on standard test pieces (2mm sheets). The data from finished parts can deviate from above values depending on the manufactories process and the component geometry.

The data represents our present empirical values. It is incumbent on the person placing the order to examine whether it is suitable for its intended purpose, before using the product. All questions regarding the guarantee of this product are in line with our terms and conditions, inasmuch as statutory provisons do not plan for something else.

Freudenberg

Freudenberg Industrial Services GmbH Global Material Technology Nadja Güldner

Telefon: -Fax: -

Email: FIS.Compound.CRC@fst.com