

Technical data sheet in accordance with ASTM

Material

70 VMQ SI70A401 S707Z

red

cross linking: peroxidic

revision index
1

revision date
10/15/2021

page 1 / 4

Physical properties

	nominal range	typical values	
Density ASTM D297, 23 °C	---	1.39	g/cm ³
Hardness ASTM D2240, Shore A, 23 °C	70 ±5	68	Shore
Modulus 100 %, ASTM D412, C, 23 °C	---	---	MPa
Tensile strength ASTM D412, C, 23 °C	> 5	5.8	MPa
Elongation at break ASTM D412, C, 23 °C	> 150	237	%
Compression set ASTM D395, Slab B, 22 h, 175 °C, max	< 30	16	%

Declarations of conformity

This overview is purely informative and does not constitute a declaration of conformity (DoC). Please refer to the actual declaration of conformity (DoC) including the conditions and its validity period.

	Country	Part	Remark	Expires
FDA	USA	Seals	§ 177.2600	see DoC
Info ROHS and ELV			EU 2000/53 (ELV) including EU 2011/65 and EU2015/863 (ROHS III)	see DoC
PFOA / PFOS free			see certificate	see DoC

Change after aging in Air: 70h/225°C

		Typ. values		
		Base value	After aging	difference
Hardness (ASTM D573-10, Shore A)	Shore	68	70	2
Tensile strength (ASTM D573-10)	MPa	5.8	5.3	-9 %
Elongation at break (ASTM D573-10)	%	237	187.2	-21 %

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cross linking: peroxidic

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1

revision date
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page 2 / 4

Change after aging in IRM 901: 70h/150°C

Hardness (ASTM D471-12a, Shore A)
Tensile strength (ASTM D471-12a)
Elongation at break (ASTM D471-12a)
volume change (ASTM D4-)

Shore
MPa
%
%

Typ. values			
Base value	After aging	difference	
68	65	-3	
5.8	5.5	-5 %	
237	222.8	-6 %	
	10		

Change after aging in IRM 903: 70h/150°C

Hardness (ASTM D471-12a, Shore A)
volume change (ASTM D471-12a)

Shore
%

Typ. values			
Base value	After aging	difference	
68	53	-15	
	37		

Change after aging in Water: 70h/100°C

Hardness (ASTM D471-12a, Shore A)
volume change (ASTM D471-)

Shore
%

Typ. values			
Base value	After aging	difference	
68	71	3	
	2		

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revision index

1

revision date

10/15/2021

page

3 / 4

Tested after ASTM D 2000: M 7 GE 705 A19 B37 EA14 EO16 EO36 F19 Z1

		nominal range	typical values
Hardness	Shore	70 ±5	68
Tensile strength	MPa	min. 5	5.8
Elongation at break	%	min. 150	237
A19 Change after aging in Air 70h/225°C			
Hardness	Shore	10	2
Tensile strength	MPa	-25	-5
Elongation at break	%	-30	-21
B37 Compression set Method B 22h/175°C			
	%	30	30
EA14 Change after aging in Distilled water 70h/100°C			
Hardness	Shore	±5	3
Volume	%	±5	2
EO16 Change after aging in IRM 901 70h/150°C			
Hardness	Shore	0 to -15	-3
Tensile strength	MPa	-20	-5
Elongation at break	%	-20	-6
Volume	%	0 to 15	10
EO36 Change after aging in IRM 903 70h/150°C			
Hardness	Shore	-40	-15
Volume	%	60	37
F19 Low-temperature resistance after 3 min at -55 °C 3min./-55°C			
		pass	pass
Z1 Specific Gravity ASTM D297			
	g/cc	---	1.39

The given values are based on a limited number of tests on standard test pieces (2mm sheets). The data from finished parts can deviate from

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1

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page 4 / 4

above values depending on the manufactories process and the component geometry.

The data represents our present empirical values. It is incumbent on the person placing the order to examine whether it is suitable for its intended purpose, before using the product. All questions regarding the guarantee of this product are in line with our terms and conditions, inasmuch as statutory provisons do not plan for something else.

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