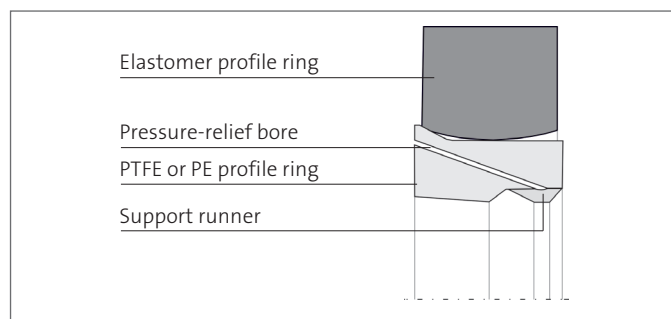


# MERKEL OMEGAT OMS-S PR



Merkel Omegat OMS-S PR is a two-piece seal set for sealing piston rods, consisting of a PTFE or PE profile ring with an integrated pressure-relief function, a support runner and an elastomer profile ring as the pre-stressing element.  
(Patent No.: DE 10117662 CI)



## Applications

- Primary seal in a sealing system
- Long strokes (>400 mm)
- High sliding speed when the piston rod moves outward (>0,5 m/s)
- Sizeable velocity differences dependent on the direction of movement ( $v_{ext} > 8 \times v_{retr}$ )
- Fast pressure drop in the main compartment
- Large diameters (>200 mm)

## VALUE TO THE CUSTOMER

- Interchangeable with housings of the Merkel Omegat OMS-S series
- Enhanced operating reliability of sealing systems with tough operating parameters (no continuous pressure build-up in the intermediate space)
- Extended service life of sealing systems due to stable long term behavior (improved stability against twisting due to the support runner)
- High resistance against extrusion (large deformation volume of the PTFE or PE profile ring)



## TECHNICAL PROPERTIES

### Operating Conditions

Material	PTFE GM201/NBR PTFE C104/NBR	PTFE B602/NBR	PE E083/NBR	PTFE GM201/FKM PTFE C104/FKM	PTFE B602/FKM
Hydraulic Oils, HL, HLP	−30 ... +100 °C	−30 ... +100 °C	−30 ... +100 °C	−10 ... +200 °C	−10 ... +200 °C
HFA Fluids	+5 ... +60 °C	–	+5 ... +60 °C	+5 ... +60 °C	–
HFB Fluids	+5 ... +60 °C	–	+5 ... +60 °C	+5 ... +60 °C	–
HFC Fluids	−30 ... +60 °C	–	−30 ... +60 °C	−10 ... +60 °C	–
HFD Fluids	–	–	–	−10 ... +200 °C	−10 ... +200 °C
Water	+5 ... +100 °C	–	+5 ... +80 °C	–	–
HETG (rape-seed oil)	−30 ... +80 °C	−30 ... +80 °C	−30 ... +80 °C	−10 ... +80 °C	−10 ... +80 °C
HEES (synth. ester)	−30 ... +80 °C	−30 ... +80 °C	−30 ... +80 °C	−10 ... +100 °C	−10 ... +100 °C
HEPG (glycol)	−30 ... +60 °C	−30 ... +60 °C	−30 ... +60 °C	−10 ... +80 °C	−10 ... +80 °C
Mineral Greases	−30 ... +100 °C	−30 ... +100 °C	−30 ... +80 °C	−10 ... +200 °C	−10 ... +200 °C
Pressure	40 MPa	40 MPa	40 MPa	40 MPa	40 MPa
Sliding Speed	5 m/s	5 m/s	5 m/s	5 m/s	5 m/s

The figures given are maximum values and must not be applied simultaneously.

### Material

#### PTFE or PE Profile Ring

Material	Designation	Color
PTFE-Glass-Fiber-MoS <sub>2</sub> -Compound	PTFE GM201	light gray
PTFE-Bronze-Compound	PTFE B602	brown
PTFE-Carbon-Fiber-Compound	PTFE C104	dark gray
Polyethylene PE-UHMW	PE E083	white

#### Elastomer Profile Ring

Material	Designation
Nitrile Rubber	NBR
Fluoroelastomer	FKM

### Surface Finish

Peak-to-Valley Heights	R <sub>a</sub>	R <sub>max</sub>
Sliding Surface	0,05 ... 0,3 µm	≤2,5 µm
Groove	≤1,6 µm	≤6,3 µm
Groove Dides	≤3,0 µm	≤15,0 µm

Material content  $M_r > 50\%$  to max. 90 %, with cut depth  $c = R_z/2$  and reference line  $C_{ref} = 0\%$

The long term behavior of a sealing element and its dependability against early failures are crucially influenced by the quality of the counterface. Therefore a precise description and assessment of the surface is critical.

Based on recent findings, we recommend supplementing the above definition of surface finish for the sliding surface by the characteristics detailed in the table below. With these new characteristics derived from the material content, the hitherto merely general description of the material content is significantly improved, not least in regard to the abrasiveness of the surface. Please consult our Technical Manual.



## TECHNICAL PROPERTIES

### Surface finish of the sliding surfaces

Characteristic value	Limit	
$R_a$	$>0,05 \mu\text{m}$	$<0,30 \mu\text{m}$
$R_{\text{max}}$	$<2,5 \mu\text{m}$	
$R_{\text{pkx}}$	$<0,5 \mu\text{m}$	
$R_{\text{pk}}$	$<0,5 \mu\text{m}$	
$R_k$	$>0,25 \mu\text{m}$	$<0,7 \mu\text{m}$
$R_{\text{vk}}$	$>0,2 \mu\text{m}$	$<0,65 \mu\text{m}$
$R_{\text{vtx}}$	$>0,2 \mu\text{m}$	$<2,0 \mu\text{m}$

The limit values listed in the table do not currently apply for ceramic or semi-ceramic counterfaces. Please consult our Technical Manual.

### Gap Dimension

The dimension  $D_2$  is determined by factoring the maximum permissible extrusion gap, the tolerances, the guide clearance, the deflection of the guide under load, and the pipe expansion. The maximum permissible extrusion gap with a one-sided position of the piston rod is significantly determined by the maximum operating pressure and the temperature-dependent dimensional stability of the seal material. Please consult our Technical Manual.

Profile dimension [mm]		Max. permissible gap dimension [mm]			
L	Profile	16 MPa	26 MPa	32 MPa	40 MPa
12,5	12,5	0,75	0,65	0,55	0,5
15	15	0,75	0,65	0,55	0,5
17,5	17,5	0,75	0,65	0,55	0,5
20	20	0,8	0,7	0,6	0,55

At an operating temperature of above  $90^\circ\text{C}$ , and simultaneous exposure to an operating pressure of more than 26 MPa, we recommend the use of the material compound PTFE B602 and PTFE C104.

### Tolerances

Diameter D [mm]	Tolerance
$<500$	H8
$\geq 500$	H7

The tolerance for the diameters  $d$  and  $D_2$  is specified in connection with the gap dimension calculation. In typical hydraulic applications up to a nominal dimension of 1.000 mm, the tolerance fields f7 and f8 or H7 and H8 are usually chosen.

### Installation

A reliable sealing function depends on careful installation of the seal. Please consult our Technical Manual.

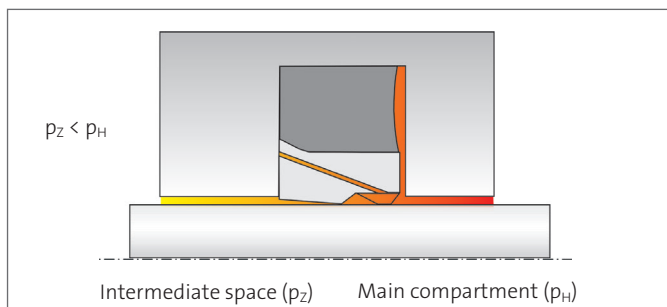


## FUNCTION PRINCIPLE & GLAND DESIGN

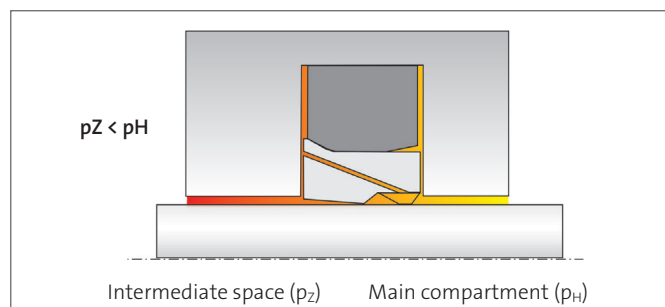
### Function Principle

The Merkel Omegat OMS-S PR features an integrated pressure relief function. As soon as the pressure in the intermediate space  $p_Z$  exceeds the pressure  $p_H$  in the main compartment, the seal reliably relieves the pressure.

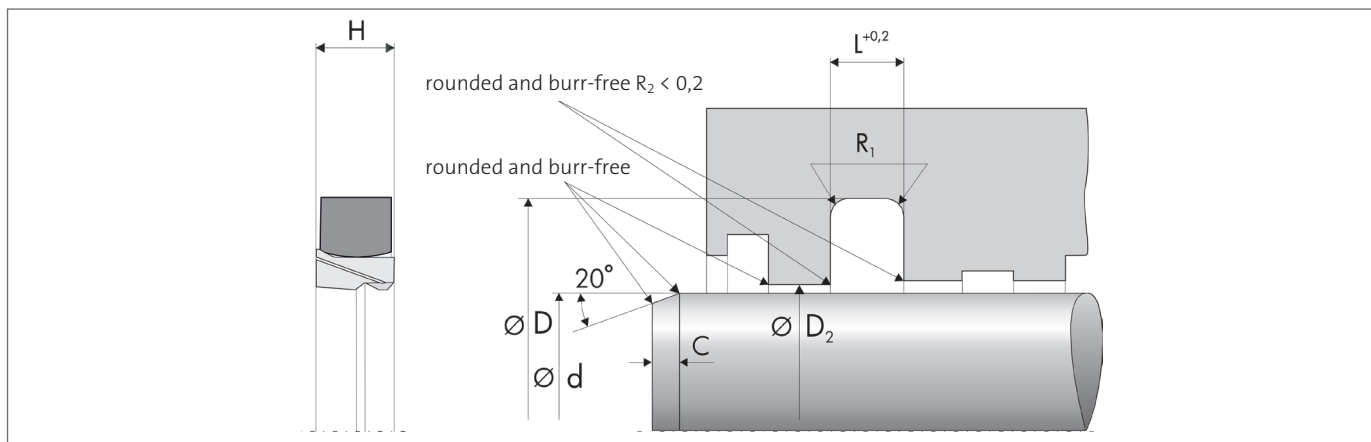
### Position in compartment – operation



### Position in compartment – pressure relief



### Installation Diagram



The information contained herein is believed to be reliable, but no representation, guarantees or warranties of any kind are made to its accuracy or suitability for any purpose. The information presented herein is based on laboratory testing and does not necessarily indicate end product performance. Full scale testing and end product performance are the responsibility of the user.

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