Freudenberg and NOK Group

FREUDENBERG-NOK



### Features

The D-300 rod seal provides superb sealing performance in standard and compact designs. The secondary edge provides axial stability which eliminates spiraling and tilting problem, and also serves as an additional barrier to dirt ingression. The preload design seals effectively even with unpressurized systems.

- outstanding wear and extrusion resistance, ensuring maximum operating life
- no adhesion effect on the sliding surface, even after long standstills
- superior abrasion and wear resistance

## Applications



- bulldozers
- forklifts
- agricultural equipment
- stabilizers
- mobile arm trucks
- presses
- standard hydraulic cylinders

# **Operating Limits**

The operating limits of this seal are highly dependant on the application. Combinations of pressure, temperature, fluid medium and other factors, all greatly effect the performance and longevity of the seal.

Temperature (Typ.)	-54°C/149°C / -65°F to 300°F
Pressure	6000 Psi / 40 MPa
Speed	1.5 ft/s / 0.5 m/s

# Installation

For complete Installation Instructions, click here.

## Materials

Sealing Ele	ement	
Material:	Polyurethane <u>9250</u>	
Hardness:	92 Shore A	

### **Design Reference**

## Surface Finish

For more information on surface finish and conditions, <u>click</u> <u>here.</u>

Roughness Depth	R <sub>max</sub>	R <sub>a</sub>
Sliding surface	≤ 100 µ	≤12 µ
Bottom of groove	≤ 252 µ	≤ 64 µ
Sides of groove	≤ 600 µ	≤ 120 µ

#### Tolerances

Dimension	Dimension Range		
	<3"	+0.000 -0.003	
d	≥3" and < 7"	+0.000 -0.004	
	≥7" and < 10"	+0.000 -0.005	
	≥10" and < 15"	+0.000 -0.006	
D	<1.5"	+0.005 -0.000	
	≥1.5" and < 2"	+0.007 -0.000	
	≥2" and < 3.25"	+0.008 -0.000	
	≥3.25" and < 5"	+0.009 -0.000	

	≥5" and < 7"	+0.010 -0.000
	≥7" and < 9"	+0.011 -0.000
	≥9" and < 15"	+0.012 -0.000
L	≤1"	+0.015 -0.000